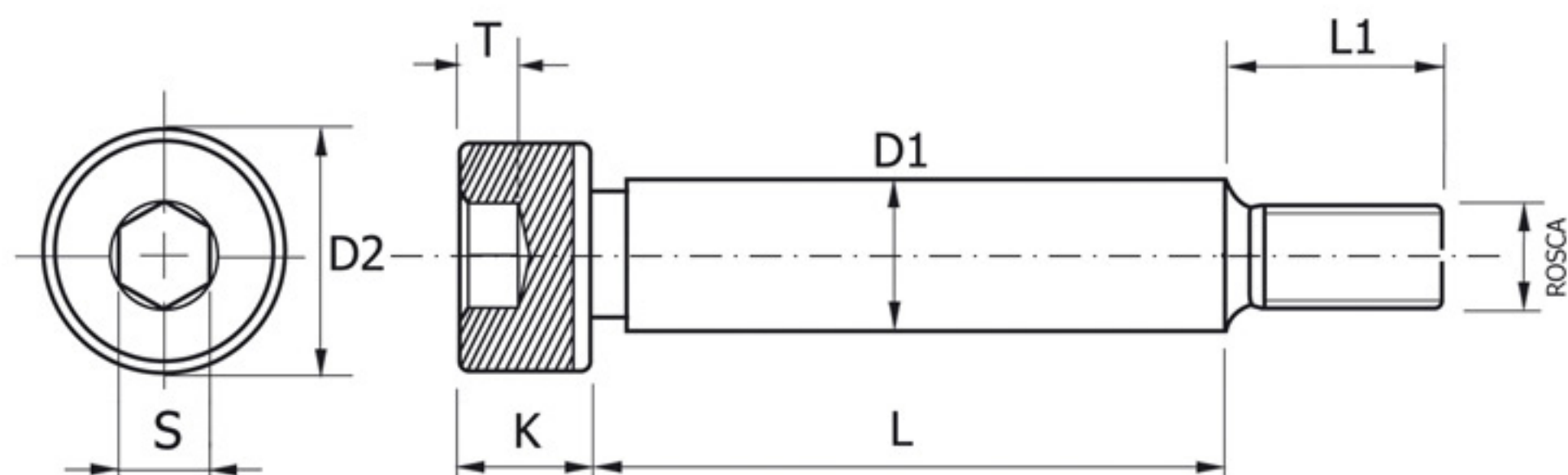


MATERIAL:	Aço SAE 4140
DUREZA:	40 ± 2 HRC
MEDIDAS COMERCIAIS:	Medidas marcadas com a cor cinza



	Nominal	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"
D1	Mín	6,25	7,84	9,42	12,60	15,77	18,95
	Máx	6,30	7,88	9,47	12,65	15,82	19,00
D2	Mín	9,07	10,64	13,79	18,52	21,67	24,82
	Máx	9,53	11,12	14,27	19,05	22,22	25,40
ROSCA		10-24	1/4"-20	5/16"-18	3/8"-16	1/2"-13	5/8"-11
K	Mín	4,49	5,31	6,10	7,67	9,27	12,45
	Máx	4,76	5,56	6,35	7,94	9,53	12,70
L 1	Mín	9,03	10,62	12,20	15,37	18,55	21,72
	Máx	9,53	11,12	12,70	15,87	19,05	22,22
S	Nominal	3,18	3,97	4,76	6,35	7,94	9,53
T	Mín	2,39	2,97	3,58	4,77	5,94	7,14
L ± 0,10		Medidas Comerciais					
3/8"							
1/2"							
3/4"							
1"							
1.1/4"							
1.1/2"							
1.3/4"							
2"							
2.1/4"							
2.1/2"							
3"							
3.1/4"							
3.1/2"							
4"							